

## OWNER'S MANUAL

# POWER VACUUMS

## **Model Numbers**

243-675A 243-685A 243-689A 24677U 24687U

## Important:

Read Safety Rules and Instructions Carefully

Thank you for purchasing an American built product.

## INDEX

Safe Operation Practices	3	Maintenance 10
Assembly Instructions	4	Off-Season Storage 1
Operation	9	Illustrated Parts12, 14
Adjustments	9	Replacement Parts List13, 15
Lubrication		Parts Information Back Cover

## **LIMITED WARRANTY**

For one year from the date of original retail purchase, MTD PRODUCTS INC will either repair or replace, at its option, free of charge, F.O.B. factory or authorized service firm, any part or parts found to be defective in material or workmanship. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by MTD PRODUCTS INC.

This warranty will not apply to any part which has become inoperative due to misuse, excessive use, accident, neglect, improper maintenance, alterations, or unless the unit has been operated and maintained in accordance with the instructions furnished. This warranty does not apply to the engine, motor, battery, battery charger or component parts thereof. Please refer to the applicable manufacturer's warranty on these items.

This warranty will not apply where the unit has been used commercially.

Warranty service is available through your local authorized service dealer or distributor. If you do not know the dealer or distributor in your area, please write to the Customer Service Department of MTD.

The return of a complete unit will not be accepted by the factory unless prior written permission has been extended by MTD.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.



## TO PURCHASERS OF INTERNAL COMBUSTION ENGINE EQUIPPED MACHINERY OR DEVICES IN THE STATE OF CALIFORNIA

The equipment which you have just purchased does not have a spark arrester. If this equipment is used on any forest covered land, brush covered land, or grass covered unimproved land in the State of California, before using on such land, the California law requires that a spark arrester be provided. In addition, spark arrester is required by law to be in effective working order. The spark arrester must be attached to the exhaust system and comply with Section 4442 of the California Public Resources Code.



It is suggested that this manual be read in its entirety before attempting to assemble or operate. Keep this nanual in a safe place for future reference and for ordering replacement parts.

This unit is shipped WITHOUT GASOLINE or OIL. After assembly, see operating section of this manual for proper fuel and amount.

## SAFE OPERATION PRACTICES FOR POWER VACUUMS

- Read this operating and service instructing manual carefully. Be thoroughly familiar with the controls and proper use of the power vacuum.
- Never allow children to operate this power vaccum.
- Keep the area of operation clear of all persons, particularly small children and pets.
- . Check fuel before starting engine. Do not fill fuel tank indoors, when engine is running, or while engine is hot. Wipe off any spilled fuel before starting engine.
- Do not change engine governor settings.
- . Do not put hands near rotating parts for any reason.
- . If the power vacuum should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
- Before cleaning, repairing or inspecting, make certain all moving parts have come to a complete stop. Disconnect spark plug wire and keep wire away from plug to prevent accidental starting. Also keep throttle control lever in the stop position.
- If the power vacuum should become blocked with debris at any point, shut engine off and wait until the impeller comes to a complete stop before attempting to remove the obstruction. Disconnect spark plug wire to prevent accidental starting.

- 10. Check all bolts for tightness at frequent periods.
- 11. Never store this power vacuum with fuel in the tank. Allow engine to cool before storing in any enclosure.
- 12. Keep bag and equipment free of debris when not in use.
- 13. Never operate this power vacuum unless air duct and vacuum bag are properly affixed in their place. Large zippered end of bag must be closed when operating to prevent objects from being blown out.
- 14. Never empty vacuum bag when engine is running.
- 15. Never change inlet nozzle or auxiliary hose attachment when engine is running.
- 16. The manufacturer recommends that the operator wear safety glasses or some other suitable eye protection when operating this machine.
- 17. Check the vacuum bag frequently for wear and replace when necessary.
- 18. Never operate as a leaf blower unless impeller guard and guard assembly are properly affixed in their place.
- 19. Exercise caution whenever operating as a leaf blower. Do Not allow discharge to be pointed in the direction of persons.

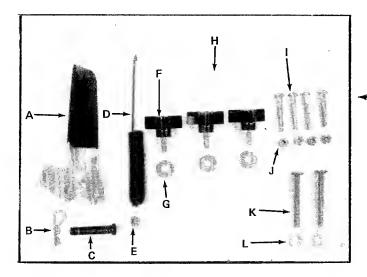


FIGURE 1.

## **ASSEMBLY** INSTRUCTIONS

#### CONTENTS OF HARDWARE PACK (See Figure 1.)

- Α (1) Clutch Grip Assembly\*
- Hair Pin Cotter\* В
- Clevis Pin\* С (1)
- D (1) Extension Spring\*
- Lock Nut 1/4-20 Thread\* Ε (1) F
  - Hand Knobs (3)
- (3) Belleville Washers G
- (1) Heavy Flat Washer Н
- Hex Bolts 1/4-20 x 1.75" Long
- (4) Hex Lock Nuts 1/4-20 Thread J
- (2) Stud Pins K
- (2) Push-on Speed Nuts
  - (1) Hex Jam Nut 1/4-20 Thread\* (Not Shown)

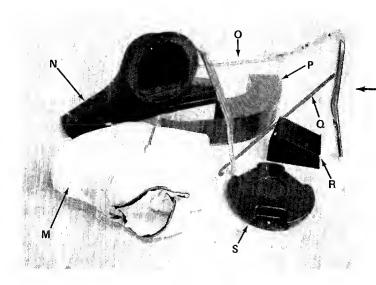
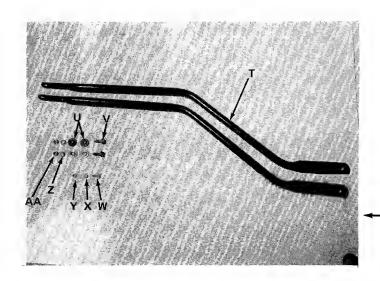


FIGURE 2.

#### LOOSE PARTS IN CARTON (See Figure 2.)

- M (1) Bag
- Nozzle Ν (1)
- 0 Upper Handle (1)
- Air Duct Assembly (1)
- Q (1) Clutch Rod\*
- R (1) Directional Discharge Assembly
- S (1) Impeller Guard

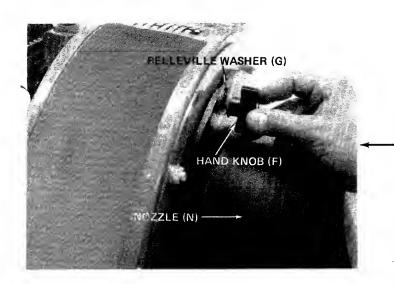


TOW BAR KIT - Standard with push models. Optional with self-propelled models. (See figure 3.)

- (2) Tow Bar Halves
- (4) **Shoulder Spacers** U
- Hex Bolts 5/16-18 x 1.00" Long ν (2)
- Truss Machine Screw 1/4-20 x .75" Long W
- (1) Lock Washer 1/4" I.D. Х
- Y (1) Hex Nut 1/4-20 Thread
- (2) Lock Washers 5/16" I.D. Z
- AA (2) Hex Nut 5/16-18 Thread

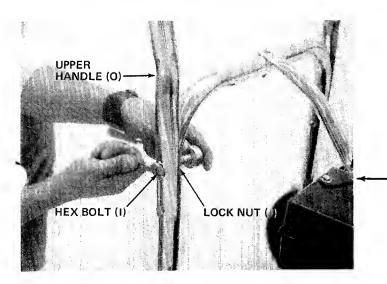
FIGURE 3.

<sup>\*</sup>Self-Propelled Models Only.



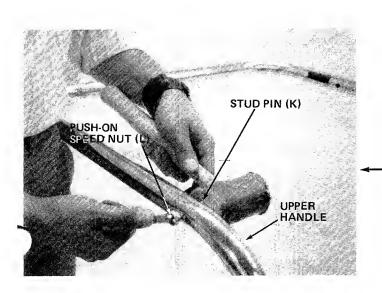
1. Place nozzle (N) in position on front of housing so that it rests in flanges. Secure with one hand knob (F) and belleville washer (G). See figure 4.

FIGURE 4.



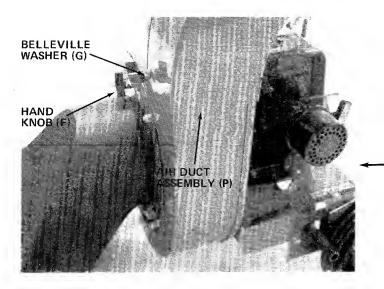
 Place the upper handle (O) in position over lower handle. Fasten with four hex bolts (I) and lock nuts (J) provided. See figure 5. Two 7/16" wrenches are required.

FIGURE 5.



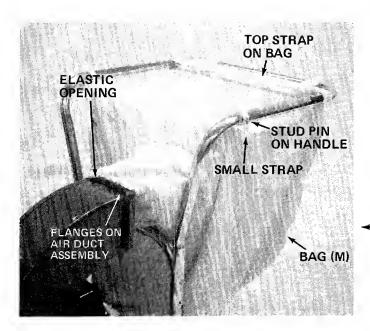
 Place the stud pins (K) in holes in upper handle (head of pins go to the inside of handle). Secure pins with push-on speed nuts (L) by holding speed nut with box wrench and tapping pin with hammer. See figure 6.

FIGURE 6.



4. Place air duct assembly (P) over opening on top of housing. Secure with two hand knobs (F) and belleville washer (G). See figure 7.

FIGURE 7.

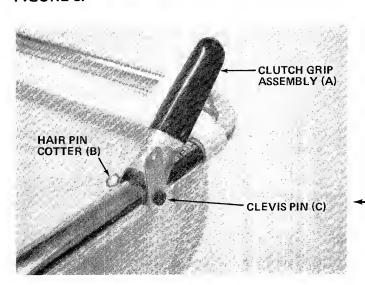


5. Assemble the bag by slipping the top straps on bag (M) over upper handle. Hook two small straps over stud pins on handle. Slip elastic opening of bag over air duct assembly. See figure 8.



Be certain elastic on bag is placed over the flanges on air duct assembly.

FIGURE 8.

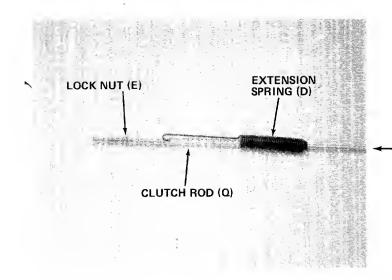


NOTE

Steps 6, 7 and 8 are for self-propelled units only.

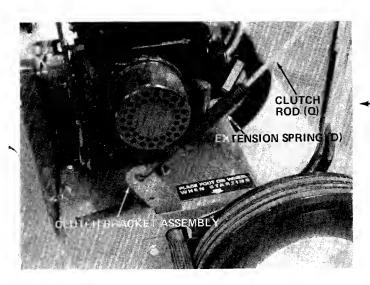
6. Assemble the clutch grip (A) to the left hand side of upper handle. Secure in place with clevis pin (C) and hair pin cotter (B). See figure 9. Head of clevis pin should be to the outside of handle.

FIGURE 9.



7. Slide the extension spring (D) onto clutch rod (Q) as shown in figure 10. Thread lock nut (E) onto clutch rod approximately 2-1/2 inches.

FIGURE 10.



- 8. Hook top (hooked end) of clutch rod into clutch grip. Hook spring into clutch bracket assembly. See figure 11. Spring should not have any slack. Adjust nut so that when the clutch grip is all the way up, there is no slack in the spring.
- 9. Thread hex jam nut onto clutch rod, and lock it against the lock nut.

FIGURE 11.

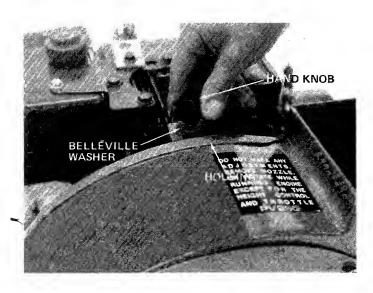


FIGURE 12.

#### **ASSEMBLY INSTRUCTIONS**

To Convert from a Vacuum to a Leaf Blower.



Engine must be stopped (off) and spark plug wire disconnected.

- 1. Remove the bag.
- 2. Remove the air duct assembly by removing two hand knobs and belleville washers.
- Remove the nozzle by removing one hand knob and belleville washer.
- 4. Remove the hand knob and belleville washer holding the housing to engine brace. See figure 12.

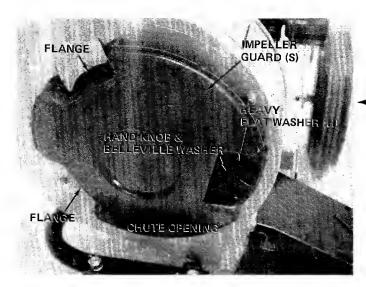


FIGURE 13

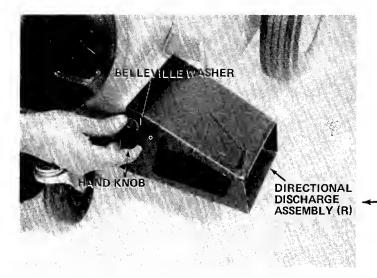


FIGURE 14

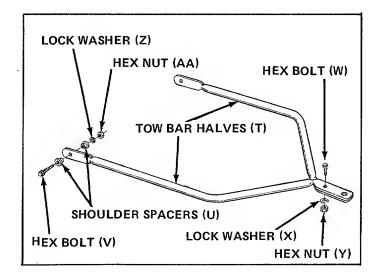


FIGURE 15

- 5. Lift up on the housing and rotate it 105° clockwise. Chute opening should be to the right han side when viewed from the front of unit. Set figure 13.
- 6. Place the impeller guard (S) into flanges on front of housing. Line up hole in screen with hole on housing. Secure with one hand knob, belleville washer and heavy flat washer (H). See figure 13.

7. Place the directional dishcarge assembly (R) over chute opening. Secure with two hand knobs and belleville washers. See figure 14.

## ASSEMBLY INSTRUCTIONS for Tow Bar Kit.

- 1. Remove the self tapping screws on each side of frame. Refer to drawing on page 12, reference number 42.
- Place tow bar half in position on frame. Place one shoulder spacer (U) between frame and tow bar. Next, place shoulder spacer (U) and hex bolt (V) through tow bar and frame. Secure with lock washer (Z) and hex nut (AA). See figure 15.
- 3. Secure the two tow bar ends together with he bolt (W), lock washer (X) and hex nut (Y). Set figure 15.

#### **OPERATION**

#### PRE-START PREPARATIONS

Service engine with gas and oil. See engine manual acked with vacuum for complete instructions for care and maintenance of engine. READ DIRECTIONS CAREFULLY.

# CAUTION REVOLVING BLADES-KEEP HANDS AWAY FROM ALL OPENINGS

3450

#### TO START ENGINE

After the engine has been properly fueled and oiled (refer to engine operating and maintenance instructions), start engine following the instructions below.

- 1. Move throttle control lever on engine to START position.
- 2. Crank engine. Pull recoil with quick frim pull.

  Do not pull out so far the rope stops with a jerk as this will cause rope failure. Do not allow rope and handle to snap back into place.
- 3. After two or three full firm pulls on recoil (or as soon as engine fires), move speed control to run position.
- 4. Self Propelled Models Only To engage the drive mechanism, squeeze the clutch grip against the upper handle. Release the clutch grip to stop the forward motion.

#### TO STOP ENGINE

- 1. To stop engine, move throttle control lever to STOP position.
- Disconnect spark plug wire and ground to prevent accidental starting while equipment is unattended.

Operate a new engine at intermediate speeds and light load for the first few hours as you would a new automotive engine.

#### **ADJUSTMENTS**



Do not at any time make any adjustment to the unit without first stopping engine and disconnecting spark plug wire.

#### HEIGHT ADJUSTMENT

To adjust the height of the nozzle, stand on the right hand side of vacuum and move the index handle towards the engine. Move handle towards rear of unit to lower height. Move the handle forward to raise the height. See figure 16.

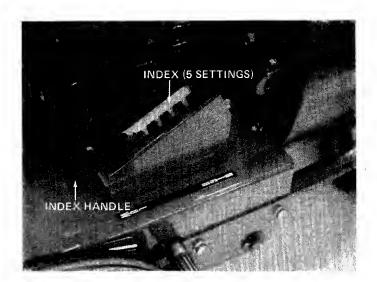


FIGURE 16

#### CARBURETOR ADJUSTMENT



If any adjustments are made to the engine while the engine is running (e.g. carburetor), disengage all clutches. Keep clear of all moving parts. Be careful of heated surfaces and muffler.

If carburetor needs adjustment to start or for operation, see "Carburetor Adjustment" section of engine manual.

## CLUTCH ROD ADJUSTMENT (Self Propelled Models Only)

To adjust the clutch rod, refer to step number 8 under assembly instructions.

#### **LUBRICATION**

Wheels - Rear wheels are provided with oil lite bearings. Place a few drops of SAE 30 oil on each bearing once a season.

Gear Box (Self Propelled Models Only) - The gear box lubricated with 2 ounces of High Temp. (450° F.) grease. Order part number 727-0120. Periodically check lubricant level by removing the two self-tapping screws on the gear box cover and lifting off the cover. Do not change grease; simply add if necessary.

#### **MAINTENANCE**



Disconnect spark plug wire and ground it against the engine before performing any repairs or maintenance.

#### **BELT REPLACEMENT (Self Propelled Models Only)**

- 1. Remove the nozzle or impeller guard from front of air duct housing.
- Remove hex bolt and lock washer from center of impeller. See figure 17. A 9/16" socket wrench with extension is needed.
- 3. Remove hand knob and belleville washer from top of housing.
- 4. Remove two self-tapping screws which hold the belt guard. See figure 18. A 3/8" wrench is required. Lift off belt guard.

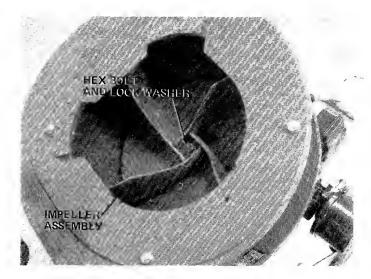


FIGURE 17

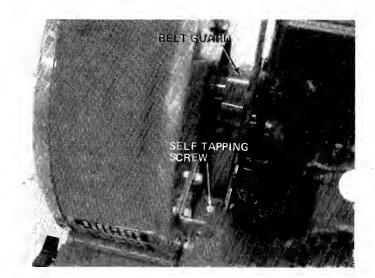


FIGURE 18

5. Slide belt off the impeller pulley. Slide housing and impeller off engine crankshaft. Be careful to not lose square key. See figure 19.

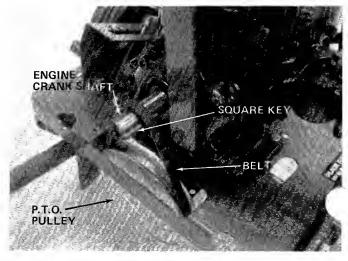


FIGURE 19

- 6. Slide belt off crank shaft.
- 7. Remove belt from P.T.O. pulley and install new belt. See figure 19.



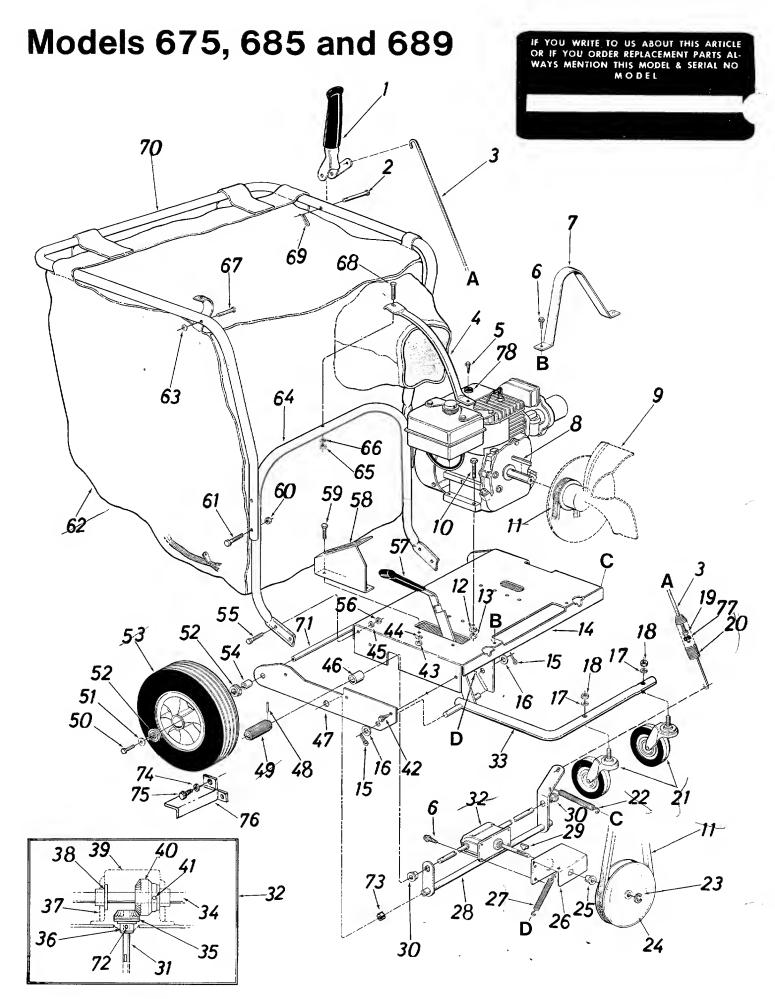
When reassembling the new belt, the aid of another person will be helpful.

- 8. Turn the crankshaft until the key way on shaft is directly on top. While holding housing assembly and impeller assembly, line up the key way on the pulley with the key on the crankshaft, and slide housing and impeller assemblies onto crankshaft.
- 9. Secure impeller to crankshaft with hex bolt and lockwasher, removed in step 2. Tighten securely.
- 10. Slip belt over impeller pulley and reassemble the belt guard.
- 11. Reassemble the nozzle or impeller guard.

#### **OFF-SEASON STORAGE**

The following steps should be taken to prepare the unit for storage.

- 1. Clean the engine and the entire unit thoroughly.
- 2. Refer to engine manual for correct engine storage instructions.
- 3. Store unit in a clean, dry area.

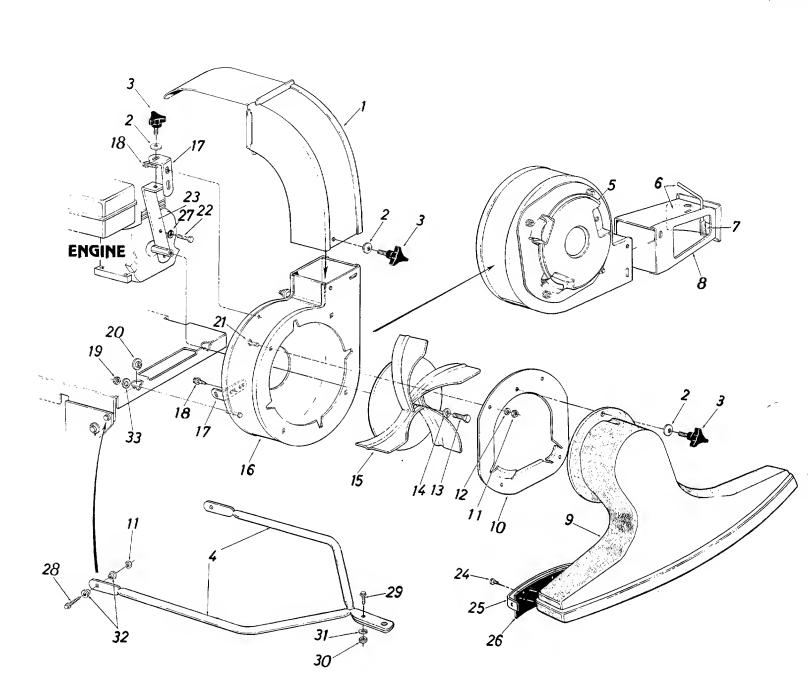


675/685/689
PARTS LIST FOR MODELS 675, 685, 689, 24677 and 24687 POWER VACUUMS

	PARTS LIST FOR MODELS 675, 685, 689, 24677 and 24687 POWER VACUUMS								
₹ef. o.		Color Code		New Part		Part No.	Color Code	DESCRIPTION	New Part
1 2	05778 711-067	'9	Clutch Grip Ass'y.† Clevis Pin .375" Dia. x 1.88"		40	748-0	135	Bevel Gear .62" I.D. x 28 Teeth†	
3	747-015		Lg.† Clutch Rod 32" Lg.†		41	715-0	246	Spring Pin Spirai 3/16" Dia. x 1.25" Lg.†	
4	749-048 749-048	32	Handle Brace (5 H.P.) Handle Brace (8 H.P.)		42	710-0	726	Hex Wash. Hd. "AB" Tap Scr. 5/16" x .75" Lg.	
5 6		-	Part of Engine Hex Wash. Hd. "AB"		43 44	712-0 736-0		Hex Nut 5/16-18 Thd.* LWash. 5/16" I.D.*	
			1/4" x .62" Lg.†		45	736-0119		LWash. 5/16" I.D.*	
7 8		14558   Belt Guard † 714-0114   Square Key 1/4" x 1/4" x			46	748-0201		Spacer .63 I.D. x .88" O.D. x .56" Lg. †	
9	14536	488	2.00" Lg.*   47   14530 488			Side Plate   Spring Pin Spiral 3/16" Dia.   x .81" Lg.†	:		
10	14557 - 710-044		Air Vane Plate Ass'y. w/pulley Hex Bolt 5/16-18 x 1.50"	† 	49 50	748-0 710-0		Drive Pinion † Hex Locking Bolt 5/16-24	
11	754-021		Lg.* "V"-Belt 1/2" x 26" Lg.† LWash. 5/16" l.D.*		51	736-0	159	x .62" Lg. FlWash34" l.D. x 87" O.D.	
12 13	736-011 712-026		Hex Nut 5/16-18 Thd.*		52			Ball Bearings - Part of Wheel	
14	14527 -	488	Engine Mounting Frame Ass'y.		53	734-1	035	Ass'y. (Ref. 53) Wheel Ass'y Comp. 12" x 3"	
15	1544-01	19	Cotter Pin 5/32" Dia. x 1.25" Lg.*		54	750-0		Spacer .63" I.D. x 1.00" O.D.   x .94" Lg.	
16	736-018	37	FlWash63+ I.D. x 1.25" O.D.	ļ	55 56	710-0 712-0	267	Hex Bolt 5/16-18 x .75" Lg.* Hex Nut 5/16-18 Thd.*	
47 8	736-092 712-020		LWash. 1/2" I.D.* Hex Nut 1/2-13 Thd.*		57 58	720-0 1456		Flat Grip Vinyl   Index Plate	
19	712-020		Hex Cent. LNut 1/2" I.D.		59	710-0		Hex Bolt 5/16-18 x .75" Lg.*	1
20	732-041		Extension Spring .78" O.D. x 7.50" Lg.†		60	712-0		Hex Cent. LNut 1/4-20	
21	734-103	36	Swivel Caster Wheel 5" Dia. x 1.25"		61	710-0	136	Hex Bolt 1/4-20 x 1.75" Lg.	
22	732-040	09	Extension Spring .38" O.D. x 3.18" Lg.†		62 63	764-0 1539-		Vacuum Bag - Felt Push Speed Nut for .25" Dia.	
23	716-010	04	Snap "E"-Ring .50" Dia. Shaft †		64	749-0	481	Stud Lower Handle	
24	756-036	37	"V"-Pulley 5/8" x 6.50"	i i	65	712-0		Hex Nut 1/4-20 Thd.*	
2"	700 000		O.D. †		66	736-0		LWash. 1/4" I.D.*	
25	748-014	42	Flange Bearing .502" I.D.†		67	711-0		Stud Pin .250" Dia. x 1.75"	
26 27	14570 732-037	76	Gear Box Mounting Bracket † Extension Spring .75" O.D. x		68	710-0	136	Lg.   Hex Bolt 1/4-20 x 1.75"	
		, 0	3.28" Lg.†					Lg.*	
28 29	14565 714-022	29	Clutch Bracket Ass'y.† #2 Woodruff Key 3/32" Dia.		69	714-0		Internal Cotter Pin 3/8" Dia.	
30	748-022	27	x .81" Lg.† Hex Flange Bearing Bronze		70 71	749-0 738-0		Upper Handle Rear Axle .624" Dia. x 24.37" Lg.	
31	738-05	16	.625" I.D.† Pinion Shaft .50" Dia. x 5.0" Lg.†		72	715-0	249	Spring Roll Pin 5/32" Dia.	
32	717-049		Gear Box Ass'y, Comp.†		73	750-0	142	Spacer .82" I.D. x 1.00" O.D. x .305" Lg.†	
33 34	14571 -   08348	488	Caster Arm Ass'y. Drive Shaft .624" Dia. x		74	736-0	175	LWash265" I.D.†	
*⁻5	748-013	36	22.75" Lg.† Bevel Gear .50" I.D. x 14		75	710-0	352	Hex Self Tap Scr. 1/4" x 3/8" Lg.†	
36	748-01		Teeth †   Flange Bearing .503" I.D. †		76	1455 1455		R.H. Pinion Guard † L.H. Pinion Guard (Not Shown	
37	08189		Gear Box †		77	712-0		Hex Jam Nut 1/4-20 Thd. †	
38	748-01	10	Flange Bearing .630" I.D. †		78	736-0		Belleville Washer	
39	08187		Gear Box Cover †	L	<u></u>				

Farts for Self-Propelled Units (Models 685, 689 and 24687) only.13

## Models 675, 685 and 689



## Models 675, 685 and 689

#### PARTS LIST FOR MODELS 675, 685, 689, 24677 and 24687 POWER VACUUMS

Ref. No.	PART No.	COLOR CODE	DESCRIPTION	New Part
1 2 3 4 5 6 7	14532 736-0 720-0 749-0 731-0 14549 732-0	1170 1501 1608 9	Air Duct Assembly Belleville Wash34" I.D. x .87" O.D. 3-Arm Thumb Scr. 5/16-18 x .75" Lg. Tow Bar Half Blower Guard Door Assembly Compression Spring	N N
8	1447	9	Directional Discharge Ass'y. (Includes Ref. No. 6 & 7) Nozzle Ass'y.	N
9 10 11 12 13 14 15		3 )267 )119 )191	Nozzle Ass y.  Nozzle Plate Ass'y.  Hex Nut 5/16-18 Thd.*  LWash. 5/16" I.D.  Hex Bolt 3/8-24 x 1.25" Lg.*  LWash. 3/8" I.D. H.D.  Air Vane Plate Ass'y. (675 and 24677)  Air Vane Plate Ass'y. w/pulley (685, 689 and 24687)	
16 17 18	1454 710-0	0600	Blower Housing Complete Right Angle Bracket Hex Wash. Hd. Self Tap Scr. 5/16-18 x .50" Lg.	N
19 20 21 22 23 24 25 26 27 28 29 30 31 32 33	736-1 710-1 710-1 712-1 736-1	0289 0260 0627 89 0143 89 0214 0271 0602 0255 0287 0329	Hex Cent. LNut 5/16-18 Thd. Shoulder Spacer .50" I.D. x .135 Carriage Bolt 5/16-18 x .62" Lg.* Hex Locking Bolt 5/16-24 x .75" Lg. Housing - Engine Brace Ass'y. Pop Rivet (5-Required) Wiper Retaining Strip Nozzle Wiper LWash. 5/16" I.D. Hex Bolt 5/16-18 x 1.00" Lg.* Truss Mach. Scr. 1/4-20 x .75" Lg.* Hex Nut 1/4-20 Thd.* LWash. 1/4" I.D.* Shoulder Spacer Flat Wash41 I.D. x 1.0 O.D.	

<sup>\*</sup>For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

(488 - Mack Truck Yellow) (497 - Yard-Man Red)

When ordering parts, if color or finish is important use the appropriate color code shown above. (e.g. Mack Truck Yellow Finish-14542 (488).)

NOTE: The engine is not under warranty by the vacuum manufacturer...lf repairs or service is needed on the engine, please

contact your nearest authorized engine service outlet. Check the "Yellow Pages" of your telephone book under "Engines—Gasoline."





NOTE This instruction manual covers various

models and all specifications shown do not necessarily apply to your model. Specifications subject to change without notice or obligation.

#### PARTS INFORMATION

#### **POWER EQUIPMENT PARTS AND SERVICE**

Parts and service for all MTD manufactured power equipment are available through the authorized service firms listed below. All orders should specify the model number of your unit, part numbers, description of parts and the quantity of each part required.

## BRIGGS AND STRATTON, TECUMSEH AND PEERLESS PARTS AND SERVICE

Briggs & Stratton, Tecumseh and Peerless parts and service should be handled by your nearest authorized engine service fire Check the yellow pages of your telephone directory under listing Engines—Gasoline, Briggs & Stratton or Tecumse. Lauson.

NOTE: If any parts are found to be missing or defective upon assembly of this unit, write to advise the factory so that immediate replacement can be made.

ALABAMA	BIRMINGHAM
Auto Electric & Carburetor Co.	BIRMINGHAM 2625 4th Ave. S35233 NORTH LITTLE ROCK 5301 Roundtop Drive Box 368, Rt. 472117 PORTERVILLE 75 North D Street93257
ARKANSAS	NORTH LITTLE ROCK
Sutton's Lawn Mower Shop	5301 Roundtop Drive
•	Box 368, Rt. 4
CALIFORNIA	PORTERVILLE
Billious	75 North D Street 93257
COLORADO	DENVER
Spitzer Industrial Products Co	DENVER Box 29114, 6601 N. Washington St 80229 JACKSONVILLE 4909 Victor St. Box 5459 32207 OPA LOCKA 2351 N.W. 147th St 33054 EAST POINT
opited industrial i roducts co.	N Machington Ct 90000
FLORIDA	IACKCOMVILLE
Padas Distributors	4000 Victor Of
nauco Distributors	4909 VICTOR St.
	B0X 545932207
Oncell Fire Disk	OPA LOCKA
Small Eng. Dist	2351 N.W. 147th St 33054
GEORGIA	EAST POINT
East Point Cycle & Key	EAST POINT 2834 Church St 30344
ILLINOIS	LYONS 8615 Ogden Ave 60534
Keen Edge Co	8615 Ogden Ave 60534
INDIANA	ELKHART 2101 Industrial Pkwy46514
Parts & Sales Inc	2101 Industrial Pkwy46514
IOWA	DIBLIQUE
Power Lawn & Garden Equip	2551 J.F. Kennedy52001
LOUISIANA	MONROE
Mid-South Power	MONROE 700 Pine St71201
	NEW ORLEANS 8330 Earhart Blvd70118
Suhren Engine Co	8330 Farhart Blvd 70118
MARYLAND	TAKOMA PARK
Center Supply Co	6867 New Hamnehire
MASSACHUSETTS Morton B. Collins Co	Ave 2001
MASSACHUSETTS	CDDINGELEI D
Morton B Colling Co	200 Dimio Ave
MICHIGAN	Soo billie Ave
Lorona Condea Co	LANSING 2500 S. Pennsylvania 48910
Lorenz Service Co	2500 S. Pennsylvania 48910
Dawen Faulance at Dist	MOUNT CLEMENS 340 Hubbard48043
Power Equipment Dist	340 Hubbard 48043
MINNESOTA	HOPKINS 420 Excelsior Ave. W55343
Hance Distributing Inc	420 Excelsior Ave. W55343
MISSISSIPPI	BILOXI 506 Caillavet St 39533
Biloxi Sales & Service, Inc	506 Caillavet St 39533
MISSOURI	KANSAS CITY 3117 Holmes St64109
Automotive Equip. Service	3117 Holmes St 64109
	ST. JOSEPH 64503
Ross-Frazier Supply Co	8th and Monterey 64503
	ST. LOUIS
Henzler, Inc.	2015 Lemay Ferry
	Road63125
NEW JERSEY	BELLMAWR
Lawnmower Parts Inc	ST. LOUIS 2015 Lemay Ferry Road
NEW MEXICO	ALBUQUERQUE
Spitzer Eng. & Parts	ALBUQUERQUE 1023 Third Ave. N.W 87103
-p <b>L</b> g. a. ta.to	10 111107110711071107100

NEW YORK	CARTHAGE
Gamble Dist Inc	CARTHAGE West End Ave13619
NORTH CAROLINA	GOLDSBORO
NORTH CAROLINA Smith Hardware Co	515 N George St 27530
	GREENSBORO
Dixie Sales Company	<b>GREENSBORO</b> 335 N. Green
OHIO	CARROLL
Stebe's Mid-State Mower Supply	y . Box 366, 71 High St43112 CLEVELAND 7900 Lorain Ave44102
Otobo o ima Otato motro: Ouppi	CI EVEL AND
Bleckrie Inc.	7900 i orain Ave 44102
Dioonito, into the transfer of	WADSWORTH
National Central	WADSWORTH 687 Seville Rd 44281
Translat Contrat	YOUNGSTOWN
Burton Supply Co	1301 Logan Ave
	Roy 929 44501
OKLAHOMA	MUSKOGEE 74401
Victory Motors Inc	MUSKOGEE 74401
OREGON	PORTI AND
Kenton Supply Co	PORTLAND 8216 N. Denver Ave 97217
PENNSYI VANIA	HARDISRIDG
PENNSYLVANIA EECO Inc.	4021 N 6th St 17110
LLOO IIIC	DUILADELDUIA
Thompson Bubber Co	PHILADELPHIA 5222-24 N. Fifth St 19120
monipson nubber co	PITTSBURGH
Bluement Co	11125 Frankstown Rd 15235
Bidemont Co	DIMYCHTAWMEV
Frank Boharte & Sone	<b>PUNXSUTAWNEY</b> 15767
TENNESSEE	KNOXVILLE
Master Popair Service	2000 Western Ave 3797
Master Nepall Service	MEMPHIS
	3035-43 Bellbrook 38116
TEXAS	DALLAC
Marr Brothers Inc	<b>DALLAS</b> 423 E. Jefferson 75203
Mail Biotileis, Ilic	EODT WODTU
Moodson Salos Corn	FORT WORTH
woodson Sales Corp	UOUSTON
Bullard Supply Co	HOUSTON . 2409 Commerce St 77003
Bullard Supply Co	CAM ANTONIO
Engine House Inc	SAN ANTUNIU
UTAU	SALT LAKE CITY 439 E. 900 So 84111
UTAH	5ALI LARE CITY
A-1 Engine & Mower Co	439 E. 900 So 84111
VIRGINIA RBI Corp	ASHLAND
no corp	Lake Hidge Hd.
WACUINCTON	101 Cedar Run Dr 23005
WASHINGTON	SEATTLE
balley's Inc	SEATTLE
WISCÓNSIN Power Pac	MARSHFIELD
Power Pac	301 E. 29th St54449

#### WARRANTY PARTS AND SERVICE POLICY

(0382)

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture. It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the manufacturer's responsibility; if it's the customer's fault, it's the customer's responsibility.

## CLAIMS AGAINST THE MANUFACTURER'S WARRANTY INCLUDES:

- 1. Replacement of Missing Parts on new equipment.
- 2. Replacement of Defective Parts within the warranty period.
- 3. Repair of Defects within the warranty period.

All claims MUST be substantiated with the following information:

- 1. Model Number of unit involved.
- 2. Date unit was purchased or first put into service.
- 3. Date of failure.
- 4. Nature of failure.